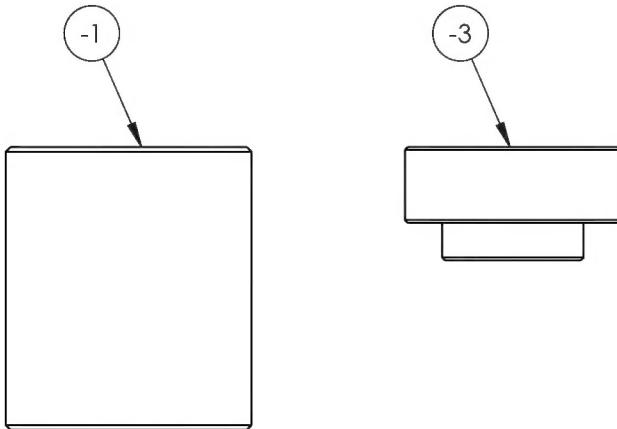
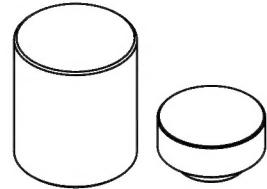


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/25/2016	RJC	JAG



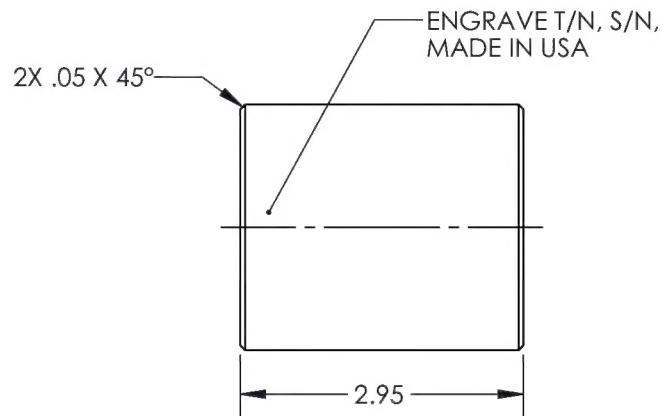
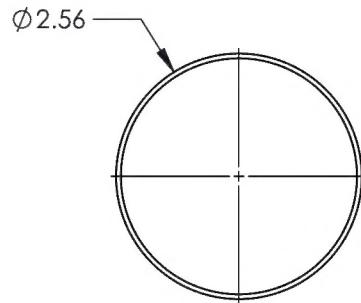
NOTE:
REFERENCE EUROCOPTER T/N 105-14181W2.

DART AEROSPACE	
TITLE ASSEMBLY TOOL FOR FLANGE BUSHING	
DWG NO. RBE105-14181W2 REV 1	
MAT'L UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH .XX ± .01 ANGLES ± 5° SPEC .X ± .1 SURFACES = 125 ✓ DRAWN BY: CLOUGH	
CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL	
SCALE 1:2 DATE 12/30/2015 SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	6061		2
			-3	1	PRESS	6061		3

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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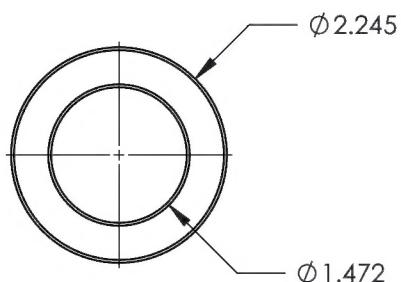
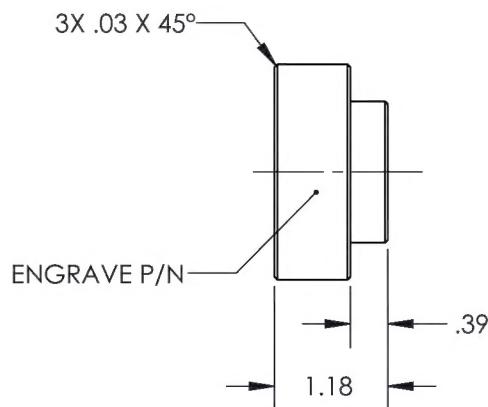
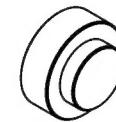
(-1)

GUIDE

TITLE		DART	
		AEROSPACE	
DWG NO.		RBE105-14181W2-1	
REV		1	
MAT'L		6061	
HEAT		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
MIL-A-8625, TYPE II, CLASS I		X ± .1 SURFACES = 125 ✓	
DRAWN BY:		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:		USED ON MODEL	
APPROVED:		GILBERT EC145	
SCALE		1:2	DATE 12/30/2015
		SHEET 2 OF 3	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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(-3)

PRESS

DART AEROSPACE	
TITLE ASSEMBLY TOOL FOR FLANGE BUSHING	
DWG NO.	RBE105-14181W2-3
REV	1
MATERIAL 6061 UNLESS OTHERWISE SPECIFIED HEAT .XXX ± .005 FRACTIONS ± 1/8 TREAT .XX ± .01 ANGLES ± 5° FINISH CLEAR ANODIZE .X ± .1 SURFACES = 125 ✓ SPEC MIL-A-8625, TYPE II, CLASS I	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL EC145 SCALE 1:2 DATE 12/30/2015 SHEET 3 OF 3	